

Pipe Fabricator's Blue Book

A112

Chart Type	Pipe Sizes
Commercial Pipe Sizes and Wall Thickness by Schedule	1/8" — 42"
O.D. & I.D. for Weld Neck and Socket Weld Flanges	1/2" — 42"
Dimensions to Cut 90° L.R. Weldells	1 1/2" — 24"
Weldolets Makeup Center to End	1" — 24"
Spectacle Blinds 150# — 300#	1" — 24"
RF Flanges Carbon Steel Pipe	
Layout Elliptical Hole on Steel Plate	4" — 24"
Schedule 10s Risers	1 1/2" — 12"
Schedule 20 Risers	8" — 12"
Standard Weight Risers	1 1/2" — 42"
Extra Strong Risers	1 1/2" — 24"
Dummy Leg Support on 90° L.R. Elbows	1 1/2" — 14"
Pipe Circumference Division	1 1/2" — 48"
Oridnate Spacings for I.D. Schedule 10s	1 1/2" — 24"
Oridnate Spacings for I.D. Schedule 20	8" — 42"
Oridnate Spacings for I.D. Standard Wgt.	1 1/2" — 48"
Oridnate Spacings for I.D. X-Strong	1 1/2" — 48"
Minimum Offset for 45° L.R. Weldells	1 1/2" — 24"